## WeldTec<sup>®</sup> **FINGER NUT - INSTALLATION** No wire clamps, no tools. Replace hoses in minutes. USED ON: Original TE<sup>C®</sup>, WeldTec<sup>®</sup>, i-Head<sup>®</sup>, Heliweld II<sup>™</sup> and SpeedWay<sup>®</sup> water cooled torches. 1) Water & gas tubes Cut plastic tube square. 2) Warm plastic tube by working between fingers - Then push tube over barbs to edge of threads. 3) Screw knurled nut forward towards barbs until nut is firmly seated against back of rear barb. Plastic tube

must be completely under brass nut.

 Over Braided Tubing
End of tube must be cut square and clean. Use water as lubricant if needed to aid in pushing braided tube onto fitting. Push tube to edge of threads. Be sure <u>ALL</u> braids are under knurled nut before screwing nut forward. Screw nut firmly against rear barb to seal.

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